

Category: Lip Color

**JD1-011: BioMade BA-HS Hemp Ester Lipstick**

<i>Ingredient</i>	<i>INCI</i>	<i>Supplier</i>	<i>W/W%</i>
<b>Phase A (Waxes)</b>			
Dermowax BB	Behenyl Behenate	Alzo International	3
Carnauba Wax	Carnauba Wax	Strahl & Pitsch	3
Candelilla Wax	Candelilla Wax	Strahl & Pitsch	4.5
Beantree	Methylheptyl Isostearate	Alzo International	18
BioMade BA-HS	Behenyl Cannabis Seedate	Alzo International	15
Dermol DISD	Diisostearyl Dimer Dilinoleate	Alzo International	20
Dermol TISC	Triisostearyl Citrate	Alzo International	12
Wickenol 535	Wheat Germ Glyceride	Alzo International	7.5
<b>Phase B (Pigments)</b>			
Unipure Red LC381 ADT-C	Iron Oxide (and) Isopropyl Titanium Triisostearate (and) Bis- PEG-15 Dimethicone / IPDI Copolymer (and) PEG-2 Soyamine	Sensient	5
Unipure White LC987 ADT-C	TiO2 (and) Isopropyl Titanium Triisostearate (and) Bis-PEG-15 Dimethicone/IPDI Copolymer (and) PEG-2 Soyamine	Sensient	7
Cloisonne Sparkle Gold	Mica (and) Titanium Dioxide (and) Iron Oxides	BASF	5
<b>Total</b>			<b>100.0</b>

**Manufacturing Procedure**

- 1) Mix and melt the waxes and oils.
- 2) Add the colorants. Mix until homogeneous.
- 3) Pour into mold at approx. 80-85° C.
- 4) Fill into components.

**Alzo Ingredient Benefits**

**Beantree** – light & dry, 100% naturally-derived ester with a silicone-like feel

**BioMade BA-HS** – naturally derived waxy ester from hemp seed oil that melts at 55° C. Provides structure to anhydrous products and improves stability in emulsions

**Dermol DISD** – excellent pigment wetter and provides shine in lip & hair products

**Dermol TISC** – shine, high gloss, substantivity to lips, lip softening and high emolliency